



CUBEX LTD.
SERVICE BULLETIN

BULLETIN: SB-0002

DATE: FEBRUARY 26, 1993

UNIT: BOOSTER COMPRESSOR

SUBJECT: MAINTENANCE SCHEDULE

Field experience has shown that the preventative maintenance intervals on the booster compressor should be changed to the following spans.

When a new or rebuilt booster compressor is fitted to the machine after 50 hours of operation, maintenance personnel should recheck the torque on the valve retainer sleeves, this should be 100 ft lbs.

After 350 hours of compressor operation we advise mine maintenance personnel to remove and check discharge and inlet valves and valve gaskets for wear and damage. Replace copper valve gasket when ever valve is removed. If valves are changed apply NeverSeez to valve retainer sleeves and tighten to 100 ft lbs and recheck torque after 50 hours of operation. These simple procedures when followed will give longer life to valves and to compressor components.