

Service and Maintenance



Motorized Pulldown and Holdback Control Adjustment Procedures



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Section 1

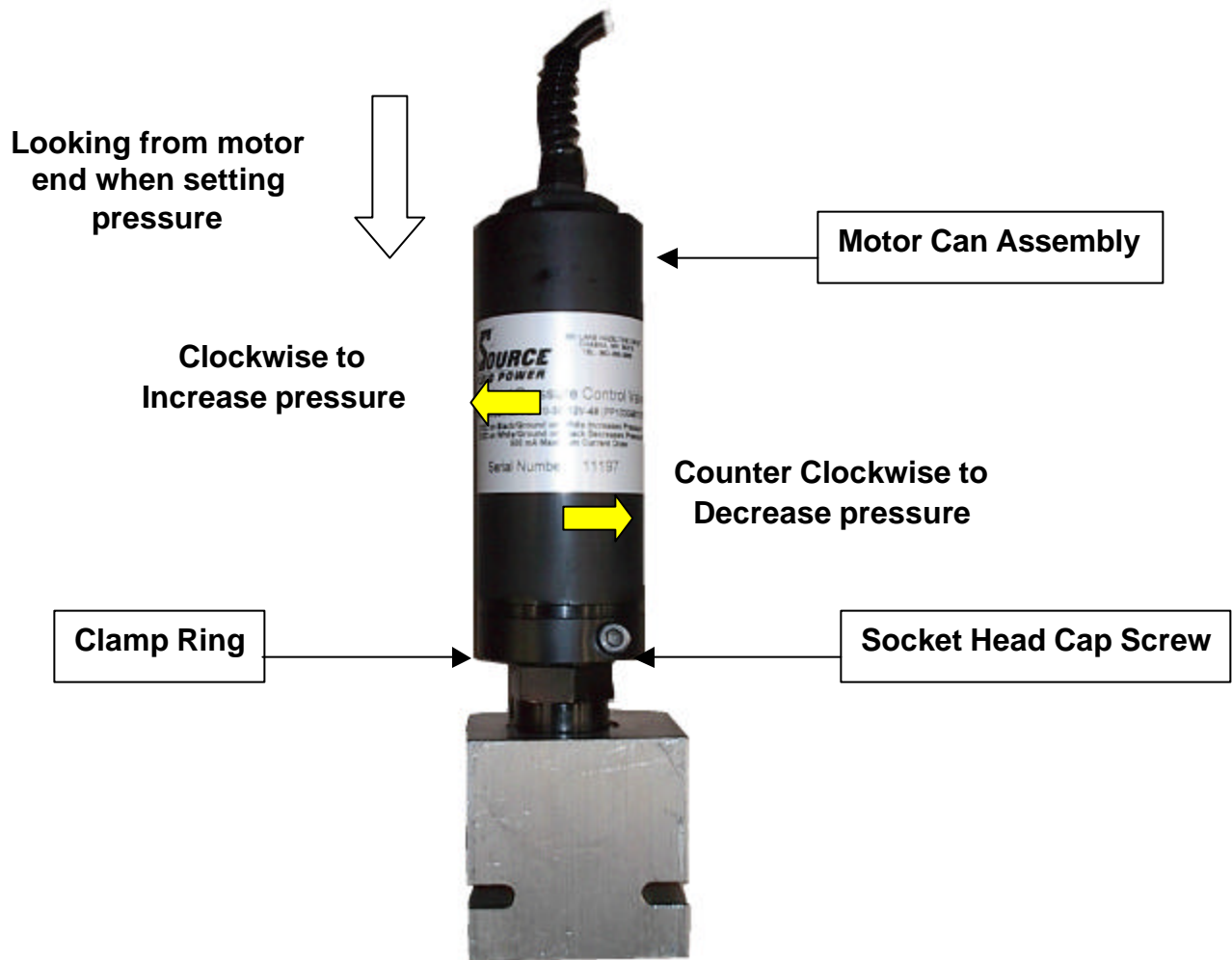
?? Adjusting Pull Down – Maximum Pressure

Section 2

?? Adjusting Hold Back

Adjusting Pull Down – Maximum Pressure

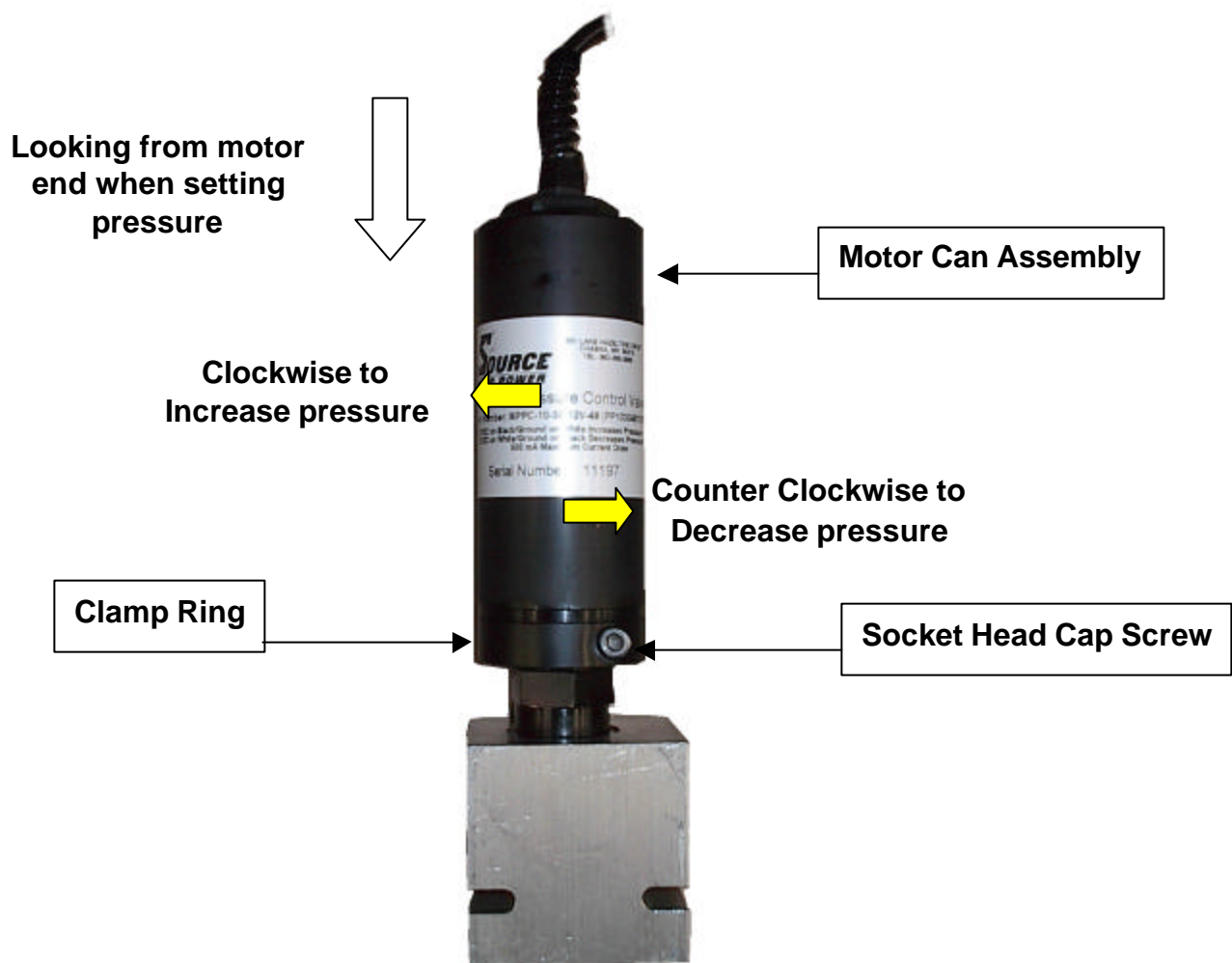
1. Lower head to bottom of travel. Leave feed lever fully forward and increase pull down pressure to maximum. (See service manual for pressure setting)
2. If pressure requires adjustment loosen the socket head screw on the clamp ring (**see Fig 1**). Turn motor housing clockwise to increase pressure and counter clockwise to decrease pressure.



3. Adjust to maximum pressure by first decreasing until pressure drops then increasing until maximum value is reached.
4. Tighten cap screw on clamp ring to maintain setting.

Adjusting Hold Back – Maximum Pressure

1. Raise head to top of travel. Increase holdback to maximum pressure. (See service manual for pressure setting) Feed head down using maximum pressure. The feed should stop moving and the holdback pressure should be equivalent to pulldown.
2. If pressure requires adjustment loosen the socket head screw on the clamp ring (**see Fig 1**). Turn motor housing clockwise to increase pressure and counter clockwise to decrease pressure.



3. Adjust to maximum pressure by first decreasing until pressure drops then increasing until maximum value is reached.
4. Tighten cap screw on clamp ring to maintain setting.